

LACORS/HPA Co-ordinated Food Liaison Group Studies:

Assessment of the Microbiological Safety of Speciality Meats from Markets and Small Specialist Retailers, with a focus on *Salmonella* spp. and *Listeria monocytogenes*

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**On behalf of the Local Authorities Co-ordinators of Regulatory Services
(LACORS) and the Health Protection Agency (HPA)**

Abstract

The microbiological safety of 2,359 ready-to-eat speciality meats collected from markets and specialist food shops was assessed in a year long UK study that commenced on April 1st 2008. For the purposes of this study, speciality meats were defined as those which were fermented, dried and/or cured and required no further cooking or preparation by the consumer.

Most samples (98.9%) were of satisfactory or acceptable microbiological quality, indicating good control in the manufacture and retail of speciality meats in the UK. However, 16 (0.7%) samples were unsatisfactory as a result of *Escherichia coli* or *Listeria* spp. at $\geq 10^2$ cfu/g and/or *Staphylococcus aureus* between 10^2 - $<10^4$ cfu/g. A further nine (0.4%) samples were unacceptable due to contamination by *Salmonella* spp. or *Listeria monocytogenes* at $>10^2$ cfu/g. Dried meats had the lowest bacterial contamination where all samples were found to be of satisfactory or acceptable quality.

The six meat samples with unacceptable levels of *L. monocytogenes* were within shelf life (range: 8-143 days remaining). *L. monocytogenes* isolate characterisation revealed nine different subtypes with the most common serovar AFLP type 1/2c VII accounting for 39%. *Salmonella* spp. detected in the three samples of speciality meats were identified as *S. Derby*, *S. Typhimurium* DT 193a, and *S. Unnamed* (I 1,4,12: i: -).

Continental sausage and cured/fermented products were primarily stored at $<8^\circ\text{C}$ (96%) at premises and 89% of the unacceptable samples were also stored at $<8^\circ\text{C}$. Hand-washing facilities were not available and accessible for use in 9.0% of premises, and this was more evident for market premises (21.1%) than for specialist food shops (7.4%). Samples of unacceptable quality were all pre-packed prior to supply to the retail premises (OR=0.1 $p=0.003$) suggesting contamination occurred earlier in the production chain.

This study highlights that the majority of ready-to-eat speciality meats sold in the UK are of satisfactory/acceptable microbiological quality, suggesting that there is good control in the manufacture and retail of speciality meats. The presence of pathogens in pre-packed ready-to-eat meats suggests that contamination occurred before the point of sale, either with incomplete elimination during processing or as a result of cross-contamination. The study demonstrates the importance of ensuring products do not become contaminated before final packaging, that storage conditions are controlled, and that durability dates are an accurate indication of the shelf life of the product so as to minimise the potential for *L. monocytogenes* to be present at levels hazardous to health at the point of sale.

Introduction

Markets, delicatessens and other specialist food shops may offer a wide variety of speciality foods such as RTE speciality meats for sale direct to the consumer. These meats on retail sale in the UK are sourced worldwide and include dried, cured or fermented meats such as chorizo, salami, biltong and prosciutto. The microbiological safety of ready-to-eat (RTE) speciality meats is of major importance to both consumers and the food industry. Since these meat products do not require further treatment (such as cooking) before consumption, the absence of potentially pathogenic microorganisms in these products is paramount.

The production of speciality meats generally involves traditional techniques, however, both the quality and in particular the safety of such products intrinsically rests with the microbiology of these processes. This is generally ensured by the microenvironments the meats provide as a result of their intrinsic preservation. Fermented meats, for example, have a typical pH of 4.6-5.3, which will inhibit growth of many microorganisms (Greig *et al.* 2005). The low maximum water activity (a_w) (as low as 0.85) of dried meats also restricts microbial growth. The resulting characteristics of these RTE meats allow for a long shelf-life, for example, dried meats have a typical shelf life of 12 months.

Shelf life is linked to the temperature at which products are stored and it is known that psychrotrophic pathogens such as *Listeria monocytogenes* can grow in chilled meats. Sliced RTE meats are a potential source of *L. monocytogenes* and cross contamination during handling or slicing on the premises can occur if proper controls are not in place (Swaminathan and Gerner-Smidt 2007). Utensils such as meat slicing machines and knives have been shown to facilitate the spread of the organism (Vorst *et al.* 2006). Slicing machines may act as harbourage sites for *L. monocytogenes* (Humphrey 1990) and this organism can rapidly adhere to other food preparation surfaces, e.g. stainless steel surfaces, which will also act as a reservoir for contamination (Beresford *et al.* 2001; Frye *et al.* 2002; Gombas *et al.* 2003). Published studies have reported a *L. monocytogenes* prevalence of 13.3% in Italian style salamis collected in Brazilian markets (De Fatima Borges *et al.* 1999), 19.0% in unpacked raw dry sausages from markets in Yugoslavia (Buncic 1991), and 2.6% in whole or sliced (loose sold) fermented meats on retail sale in Ireland (Food Safety Authority of Ireland 2004). Furthermore, investigations of dried sausage processing plants in France showed that *L. monocytogenes* could be isolated at all stages of the processing (Thevenot *et al.* 2005).

Salmonella, *L. monocytogenes* and verocytotoxin-producing *Escherichia coli* O157 (*E. coli* O157) have been shown to survive some fermentation, maturation and drying processes of dried and fermented meats (Lucke 2009). Previous studies in the UK in the mid 1990s reported the presence of *Salmonella* (0.1-0.2%) and *L. monocytogenes* at 10-100 cfu/g (3.3%) in retail fermented and dried meats (Little *et al.* 1998; Ministry of Agriculture 1997). More recently, *Salmonella* incidents reported to the Health Protection Agency (HPA) have been linked to speciality meats sampled from travelling markets and specialist shops (e.g. *S.* London from cured, smoked ham, *S.* Typhimurium PT 18 isolated from chorizo, and *S.* Typhimurium PT U320 also isolated from chorizo) and as a result were withdrawn from sale (Food Standards Agency (FSA) 2004a; Food Standards Agency (FSA) 2004b). Additionally, recent European outbreak investigations have identified meats such as salami to be important vehicles for infection of salmonellosis, listeriosis and *E. coli* O157 (Emberland *et al.* 2006; Luzzi *et al.* 2007; Swaminathan and Gerner-Smidt 2007). *E. coli* O157 has also been implicated in outbreaks involving Genoa salami in Canada (Williams *et al.* 2000), commercially distributed dry cured salami in the United States (Alexander *et al.* 1995) and homemade jerky in the United States (Keene *et al.* 1997). *S. aureus* can also be a

cause of concern in relation to foodborne illness owing to its enterotoxin production potential and ability to grow in environments of high salt concentration (Gillespie 2007). In cured meats, such as cured hams, which have a high pH, the a_w should be below 0.90 to prevent the production of staphylococcal enterotoxin (Christian 2000). Good manufacturing practice, good hygiene practice, and Hazard Analysis Critical Control Point (HACCP) systems are important to prevent the occurrence of pathogens in RTE speciality meats.

Prior to this study, there was no published microbiological information on these meats from UK markets and specialist food shops. The Local Authorities Co-ordinators of Regulatory Services (LACORS) and HPA Co-ordinated Food Liaison Group programme therefore undertook a microbiological study of speciality meats to assess their microbiological safety primarily in relation to prevalence of *Salmonella* and frequency and levels of *L. monocytogenes*. The study also was designed to evaluate the effect of risk factors (e.g. packed on or off the premises, display and storage temperatures, hygiene conditions) on the microbiological safety of these meats at market and specialist food shops.

Materials and Methods

Sample collection

A total of 2,359 ready-to-eat (RTE) speciality meat samples were collected from 968 markets and specialist food shops between 1st April 2008 and 31st March 2009. Samples were collected and transported in accordance with the Food Standards Agency (FSA) Food Law Code of Practice (Food Standards Agency (2008a) and LACORS guidance on microbiological food sampling (LACORS 2006). Samples ($\geq 100\text{g}$) were collected by sampling officers from 257 Environmental Health Departments, involving 50 Local Authority food liaison groups (Annex 1). These samples were examined by 28 Official Control Laboratories throughout England, Wales, Scotland and Northern Ireland (Annex 1).

Speciality meats were defined as those which were fermented, dried and/or cured and required no further cooking or preparation by the consumer, and included:

- Strip-dried meats, such as biltong and jerky;
- Continental sausages, including salami, chorizo, bologna, pepperoni and mettwurst;
- Cured or fermented meats, including 'raw' hams (e.g. prosciutto, Serrano, York, Ardennes, Westphalian) and beef (e.g. pastrami and bresaola).

Information on samples and premises was obtained by observation and enquiry, and recorded on a standard questionnaire (Annex 3). Information on meats sampled in Scotland was collected using the UK Food Surveillance System (FSS UK) (Cree and Reid 2009). Here sampling officers input a minimum dataset pertaining to the food sample being taken for examination. It should be noted that whilst FSS UK is able to record information on food categories and broad premises categories, information on food handling and hygiene risk factors at the premises visited in relation to the foods sampled are currently unable to be recorded on this system. In this study, the contribution of samples from Scotland comprised 1.8% (44 samples) (Annex 1). Information missing from such a small sample size on handling and hygiene factors collected in this study (e.g. place meat sliced, equipment used to slice meats, etc.) had no significant effect on the findings reported ($p > 0.05$).

Sample examination

The microbiology of the sampled meats was assessed with respect to contamination by *Salmonella* spp., *L. monocytogenes*, other *Listeria* spp. *S. aureus* and *E. coli*. The presence of *Salmonella* and the concentration of the other organisms were determined in accordance with Health Protection Agency Standard Microbiological Methods, as detailed in Figure 1.

All isolates of *Salmonella* were sent to the Laboratory of Gastrointestinal Pathogens (LGP), HPA Centre for Infections, for sero-typing and phage typing (Bale *et al.* 2007; Popoff and Le Minor 2001). Isolates of *L. monocytogenes* were sent to the LGP for further characterisation. This included sero-typing and amplified fragment length polymorphism (AFLP) as described previously by Doumith *et al.* (Doumith *et al.* 2004) and Guerra *et al.* (Guerra *et al.* 2002).

Microbiological results were interpreted in accordance with the microbiological criteria detailed in Table 1. These criteria use the presence or level of bacterial contamination as an indicator of food safety, and classify RTE foods as being satisfactory, acceptable, unsatisfactory or of unacceptable (potentially hazardous) microbiological quality.

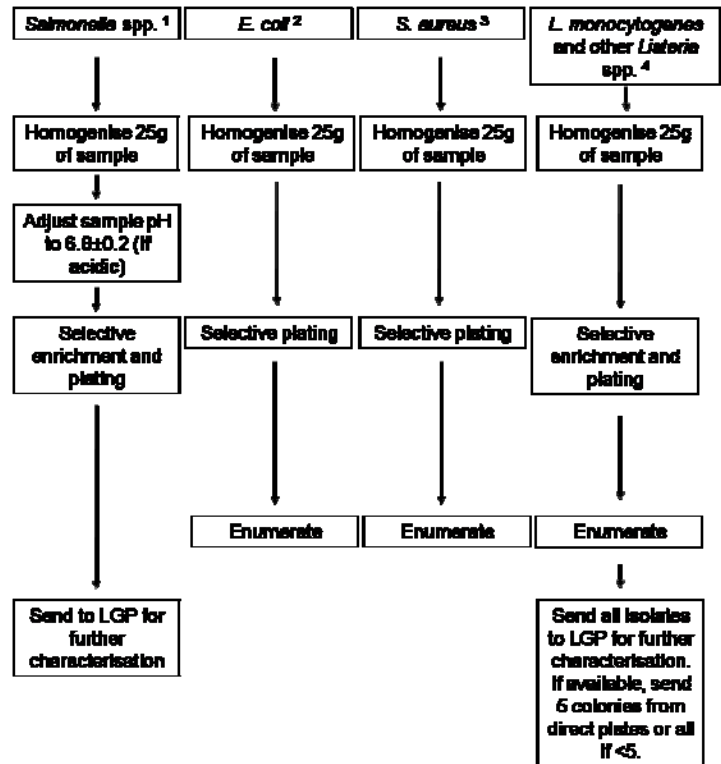


Figure 1. Flow diagram of process of pathogen detection from speciality meat samples (25g representative sub-samples). ¹ Health Protection Agency. Detection of *Salmonella* species. National Standard Method F 13 (Health Protection Agency 2008); ² Health Protection Agency. Standard Methods for Food Products. Enumeration of *Escherichia coli*. Standard Method: F20 (Health Protection Agency 2005b); ³ Health Protection Agency. Methods for Food Products. Enumeration of *Staphylococcus aureus*. Standard Method: F12 (Health Protection Agency 2005a); ⁴ Health Protection Agency. Detection and enumeration of, *Listeria monocytogenes* and other *Listeria* species. Standard method F19 (Health Protection Agency 2009).

Table 1. Microbiological Criteria / Guidelines for Ready-to-eat Speciality Meats placed on the market.

| Criterion | Guidelines: Microbiological Quality (cfu/g unless stated) [†] | | | | Regulation (EC) No. 2073/2005: |
|-------------------------|--|-----------------------|------------------------------------|------------------------------------|--------------------------------|
| | Satisfactory | Acceptable | Unsatisfactory | Unacceptable/potentially hazardous | Food safety criteria (cfu/g) |
| <i>L. monocytogenes</i> | <20 [§] | 20 - ≤10 ² | | >10 ^{2‡} | >10 ^{2*‡} |
| <i>E. coli</i> | <20 | 20 - <10 ² | ≥10 ² | | |
| <i>Listeria</i> spp. | <20 | 20 - <10 ² | ≥10 ² | | |
| <i>S. aureus</i> | <20 | 20 - <10 ² | 10 ² - <10 ⁴ | ≥10 ^{4‡} | |
| <i>Salmonella</i> spp. | Not detected in 25g | | | Detected in 25g [‡] | |

*, a *L. monocytogenes* count of >10² cfu/g exceeds food safety criteria for ready-to-eat foods placed on the market during their shelf-life and is thus deemed to be legally unsatisfactory (Regulation (EC) No. 2073/2005, as amended).

§, Not detected in 25g for certain long shelf-life products under refrigeration.

†, Guidelines for the Microbiological Quality of Some Ready-To-Eat foods sampled at the Point of Sale. Communicable Disease Public Health 2000; 3:163-167.

‡, Potentially injurious to health and/or unfit for human consumption (contravenes Article 14 Food Safety Requirements of Regulation (EC) No.178/2002 (the General Food Law Regulation)

Data Analysis

Data analysis was performed using Microsoft Excel. Relative proportions were compared using the chi-squared test and Fisher's exact test (<http://home.clara.net/sisa/twoby2.htm>) and a probability value of less than 0.05 was defined statistically significant. Comparisons of means were achieved using 2 tailed student's t tests using Microsoft Excel.

Results

Microbiological quality of speciality meats

The microbiological quality within each of the different meat categories is presented in Table 2 and Figure 2. The majority of meat samples were of satisfactory quality, ranging from 95.7% - 97.2%. Samples of unsatisfactory or unacceptable quality were observed in continental sausages (0.9%) and cured/fermented meats (1.7%). None of the 141 samples of dried meats were found to be of unsatisfactory or unacceptable quality.

Of the 2,359 speciality meat samples examined, 0.8% (18) were of unsatisfactory microbiological quality due to *E. coli* ($\geq 10^2$ cfu/g, 0.5%), *Listeria* spp. ($\geq 10^2$ cfu/g, 0.04%), or *S. aureus* ($\geq 10^2$ - $< 10^4$ cfu/g, 0.2%) (Table 2). A further nine samples were found to be of unacceptable microbiological quality due to high levels of *L. monocytogenes* ($\geq 10^2$ cfu/g, 6 samples, 0.3%) or presence of *Salmonella* (3 samples, 0.1%). These meats were therefore not compliant with the food safety requirements of Regulation (EC) No. 178/2002 (General Food Law Regulation). The six samples of speciality meats with *L. monocytogenes* levels at $> 10^2$ cfu/g also exceed the food safety criteria in Regulation (EC) No. 2073/2005 (as amended) for ready-to-eat foods placed on the market during their shelf-life and these samples are thus also judged to be legally unsatisfactory.

Table 2. Microbiological quality of speciality meats.

| | Microbiological quality | | | | |
|----------------------------|-------------------------|-----------------------------------|---------------------------------|----------------------------------|---|
| | Total | Satisfactory (% of samples) | Acceptable (% of samples) | Unsatisfactory (% of samples) | Unacceptable/potentially hazardous (% of samples) |
| All samples | 2,359 | 2,272 (96.3) | 62 (2.6) | 16 (0.7) | 9 (0.4) |
| Continental sausage | 1,642 | 1,584 (96.5) | 43 (2.6) | 10 (0.6) | 5 (0.3) |
| Cured or fermented meat | 575 | 550 (95.7) | 15 (2.6) | 6 (1.0) | 4 (0.7) |
| Dried meat | 141 | 137 (97.2) | 4 (2.8) | 0 (0.0) | 0 (0.0) |
| Not recorded | 1 | 1 (100.0) | - | - | - |
| <i>L. monocytogenes</i> | 2,359 | 2,352 (99.7) | 1 (0.04) | - | 6 (0.3) |
| <i>Listeria</i> spp. | 2,359 | 2,357 (99.9) | 1 (0.04) | 1 (0.04) | - |
| <i>S. aureus</i> | 2,359 | 2,318 (98.3) | 37 (1.6) | 4 (0.2) | - |
| <i>Salmonella</i> | 2,359 | 2,356 (99.9) | - | - | 3 (0.1) |
| <i>E. coli</i> | 2,359 | 2,338 (99.1) | 8 (0.3) | 13 (0.5) | - |

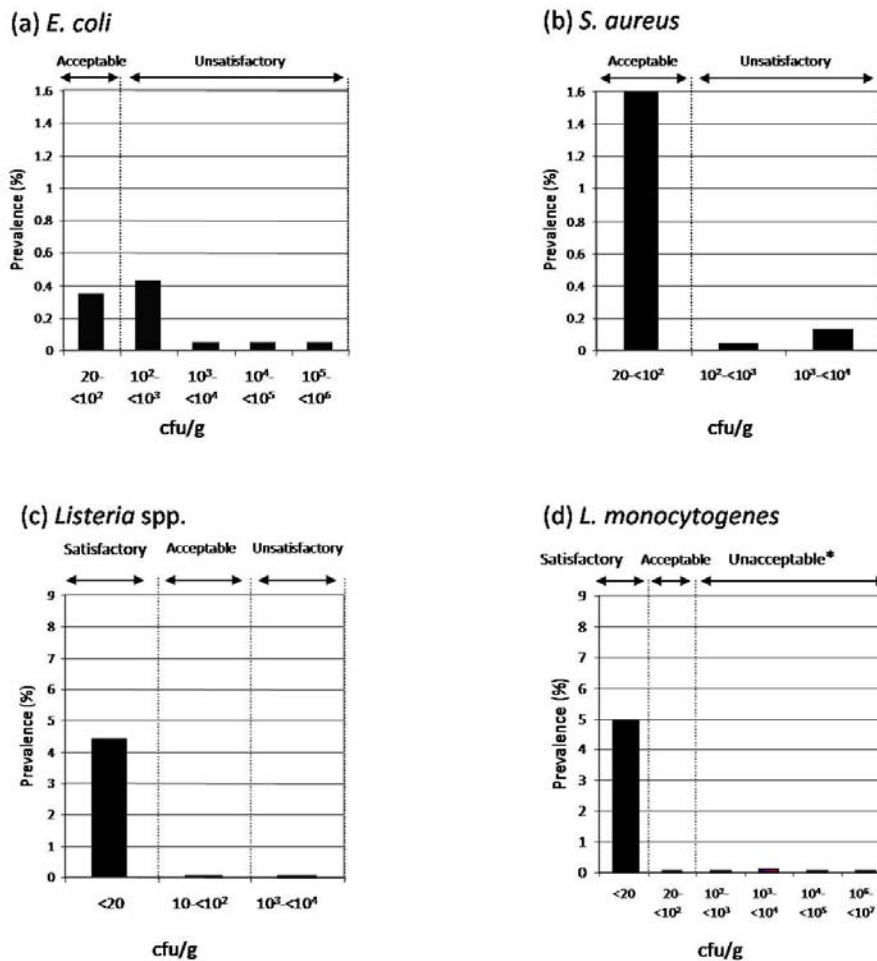


Figure 2. Prevalence of (a) *E. coli*, (b) *S. aureus*, (c) *Listeria* spp. and (d) *L. monocytogenes* in all RTE speciality meat samples. Samples where no organisms were detected are not included. * a *L. monocytogenes* count of $\geq 10^2$ cfu/g exceeds food safety criteria for ready-to-eat foods placed on the market during their shelf-life and is thus deemed to be legally unsatisfactory (Regulation (EC) No. 2073/2005, as amended).

Salmonella spp. and *L. monocytogenes* ($>10^2$ cfu/g) isolated from ready-to-eat speciality meats

The three samples contaminated with *Salmonella* (*S. Unnamed* (I 1,4,12: i: -), *S. Typhimurium* DT 193a and *S. Derby*) comprised of two chorizo products and one turkey salami product. The six samples contaminated with *L. monocytogenes* at unacceptable levels (2.2×10^2 - 1.5×10^6 cfu/g) were a cured bacon extra product, a Napoli salami, three Lithuanian ear and tongue rolls and a Hungarian sausage (Table 3).

Of these nine meat samples, eight were stored below 8°C , while the chorizo sample contaminated with *S. Derby* was stored at 10.1°C at the premises. Eight of the meats were pre-packed while the Napoli salami sample was open and sliced on requirement using a meat slicing machine at the premises. This slicing machine was recorded to be cleaned only

at the end of trading and this salami sample was also contaminated with *L. monocytogenes* at 1.1×10^3 cfu/g.

Best before dates or use-by dates indicate the remaining shelf-life of the meat samples (Table 3). All nine products were within their shelf life at the time of sampling and their remaining shelf-lives ranged from 8 days (ears and tongue roll) to 203 days (chorizo extra).

Subsequent investigations found that two of the unacceptable meat samples were not in-fact ready to eat. One of the chorizo products contaminated with *S. Derby* was found to have cooking instructions but in a very small font size on the bottom of the packaging. The Bacon Extra product was also found to require cooking but had no cooking instructions on the packaging. However, as the instructions or indications that these speciality meats required cooking were inadequate, their risks to public health remained high and were therefore not removed from analysis.

Table 3. *Salmonella* spp. and *L. monocytogenes* ($>10^2$ cfu/g) isolated from ready-to-eat speciality meats

| Speciality meat | Country of origin | Salmonella sero- and phage types | <i>L. monocytogenes</i> (cfu/g) | Storage temperature (°C) | Date sampled | Best before date | Use by date | Remaining shelf life (days) |
|--------------------------------------|-------------------|------------------------------------|---------------------------------|--------------------------|--------------|------------------|-------------|-----------------------------|
| Chorizo Extra | Spain | <i>S. Unnamed</i> (I 1,4,12:i :-)* | ND† | 5.0 | 14/05/2008 | 3/12/2008 | | 203 |
| Chorizo Turkey meat | Spain | <i>S. Derby</i> | ND | 10.1 | 03/06/2008 | - | 4/08/2008 | 62 |
| Salami | Germany | <i>S. Typhimurium</i> DT193a | ND | 3.0 | 03/12/2008 | 12/01/2009 | | 40 |
| Bacon Extra | Portugal | ND | 3.5×10^4 | 5.0 | 03/07/2008 | 23/11/2008 | | 143 |
| Napoli Salami | Italy | ND | 1.1×10^3 | 5.0 | 08/07/2008 | 10/08/2008 | | 33 |
| Ears & tongue roll | Lithuania | ND | 3.6×10^3 | 3.5 | 08/10/2008 | 16/10/2008 | | 8 |
| Ears & tongue roll | Lithuania | ND | 1.5×10^6 | 3.5 | 08/10/2008 | 16/10/2008 | | 8 |
| Ears & tongue roll Hungarian sausage | Lithuania | ND | 4.4×10^2 | 3.5 | 02/10/2008 | 16/10/2008 | | 14 |
| | Hungary | ND | 2.2×10^2 | 5.7 | 06/11/2008 | | 19/12/2008 | 43 |

* *Salmonella* Unnamed (I 1,4,12:i :-); although the isolate was monophasic, it showed a reaction with the *S. Typhimurium* phages and had the pattern for definitive type (DT) 195.

†Not detected

Diversity of *L. monocytogenes* isolates

Fifty four of the 126 *L. monocytogenes* isolates were referred for serotyping and AFLP typing (Table 4 and Annex 2). Amongst the 54 isolates, 40 (74.1%) of the isolates were from continental sausage and the remaining 14 (25.9%) were from cured/fermented meats. Overall, nine different *L. monocytogenes* subtypes were obtained with 1/2c VII recovered from most (37.0%, 20/54) of these, followed by 1/2a IX (20.3%, 11/54) (Table 4).

L. monocytogenes isolates originated from meats from 13 different countries. However, the majority of *L. monocytogenes* strains were characterised from meat samples which originated in Italy (25.9%, 14) (Annex 2).

Table 4. Subtypes of *L. monocytogenes* isolated from RTE speciality meats.

| Serotype/AFLP* type | No. samples | RTE speciality meat type |
|---------------------|-------------|--|
| 1/2a III | 7 | Chorizo (3), cured pork (1), lietuviska (1), Polish sausage (1), salami (1) |
| 1/2a IX | 11 | Bacon extra (1), chorizo (2), metka cebulowa (1), pastrami (3), pepperoni (1), salami (3) |
| 1/2a VIII | 2 | Ears and tongue roll (2) |
| 1/2a XII | 2 | Chorizo (1), Salami (1) |
| 1/2b II | 8 | Chorizo (2), ear and tongue roll (1), salami (3), snack sausage (1), zemaitiska (1) |
| 1/2b IV | 1 | Prosciutto/parma (1) |
| 1/2c IV | 1 | Mettwurst (1) |
| 1/2c IX | 2 | French driyel (1), pancetta (1) |
| 1/2c VII | 20 | Black forest ham (1), chorizo (3), cured snack sausage (1), Hungarian sausage (1), kielbasa domowa (1), prosciutto/parma (1), salami (9), speck (1), Schiacciata Piccante (1), Saucisson Porc(1) |

*Amplified fragment length polymorphism.

Shelf life of speciality meats

From 2,359 RTE speciality meats sampled, 1,455 (61.7%) displayed a durability date (best before date or use by date). The samples had between 0 to 389 days remaining until they reached this durability date (Table 5). Dried meats had a significantly longer remaining shelf until they reached the durability date displayed on their packaging (94 days, range: 9-335 days) compared to continental sausage (68 days, range: 0-389 days) ($p=0.0004$, 2 tailed t-test) and cured/fermented meats (65 days, range: 0-380 days) ($p=0.0006$, 2 tailed t-test). Three samples of continental sausage (0.2%, 1062) and two samples of cured/fermented meats (0.6%, 305) were sampled on the day of expiry but were all found to be of satisfactory quality.

Table 5. Remaining time until durability date reached for RTE speciality meats.

| Speciality meat categories | Total* | Remaining time until durability date reached (days) | | | |
|----------------------------|--------|---|--------|------|-------|
| | | Mean | Median | Mode | Range |
| All samples | 1455 | 69 | 47 | 22 | 0-389 |
| Continental sausage | 1062 | 68 | 47 | 22 | 0-389 |
| Cured or fermented meat | 305 | 65 | 33 | 7 | 0-380 |
| Dried meat | 88 | 94 | 81 | 87 | 9-335 |

* Data included is for samples where a durability date was specified.

The relationship between the time remaining until the durability date is reached and bacterial contamination was investigated (Table 6). For samples where *E. coli*, *S. aureus* and *Listeria* spp. was present at acceptable levels, the mean time remaining was not significantly longer for samples of unsatisfactory microbiological quality ($p>0.05$).

The six samples with *L. monocytogenes* exceeding the food safety criteria limit (>100 cfu/g) were within their durability date: two samples with levels of >10²-10³ cfu/g had 14 and 43 remaining until their durability date was reached; three samples with levels of 10³-10⁴ cfu/g and 10⁶-10⁷ cfu/g had 8 and 33 remaining days until reaching the durability date, respectively (Figure 3, Table 4); and one sample with a concentration of 10⁴-10⁵ (3.5 x 10⁴ cfu/g) had 143 days until reaching the durability date .

Table 6. Remaining time until durability date reached for meat samples contaminated with specified bacteria.

| Organism (cfu/g) | Microbiological quality | No. of samples* | Remaining time until durability date reached (days) | |
|-----------------------------------|-------------------------|-----------------|---|---------|
| | | | Mean | Maximum |
| <u>L. monocytogenes</u> | | | | |
| ND | Satisfactory | 1,372 | 69 | 389 |
| <20 | Satisfactory | 77 | 65 | 268 |
| 10-<10 ² | Acceptable | 0 | 0 | 0 |
| 10 ² -<10 ³ | Unacceptable | 2 | 29 | 43 |
| 10 ³ -<10 ⁴ | Unacceptable | 2 | 21 | 33 |
| 10 ⁴ -<10 ⁵ | Unacceptable | 1 | 143 | 143 |
| 10 ⁶ -<10 ⁷ | Unacceptable | 1 | 8 | 8 |
| <u>Listeria spp.</u> | | | | |
| ND | Satisfactory | 1,333 | 68 | 389 |
| <20 | Satisfactory | 121 | 73 | 364 |
| 10 ³ -<10 ⁴ | Unsatisfactory | 1 | 33 | 33 |
| <u>S. aureus</u> | | | | |
| <20 | Satisfactory | 1,437 | 69 | 389 |
| 20-<10 ² | Acceptable | 16 | 61 | 222 |
| 10 ² -<10 ³ | Unsatisfactory | 1 | 26 | 26 |
| 10 ³ -<10 ⁴ | Unsatisfactory | 1 | 5 | 5 |
| <u>Salmonella</u> | | | | |
| Detected | Unacceptable | 3 | 102 | 203 |
| Not detected | Satisfactory | 1,452 | 69 | 389 |
| <u>E. coli</u> | | | | |
| <20 | Satisfactory | 1,444 | 69 | 389 |
| 20-<10 ² | Acceptable | 3 | 69 | 139 |
| 10 ² -<10 ³ | Unsatisfactory | 6 | 67 | 170 |
| 10 ³ -<10 ⁴ | Unsatisfactory | 1 | 3 | 3 |
| 10 ⁴ -<10 ⁵ | Unsatisfactory | 1 | 43 | 43 |

* Data included is for samples where a durability date was specified.

Speciality meat sample details and origin

Of the 2,359 RTE speciality meats sampled, 11.3% (266) were from markets/market stalls and 88.7% (2,093) from specialist food shops (Table 7). The continental markets (5.6% of the total, 132) were the most common in the former group, and delicatessens (including continental grocery stores) predominated (63.3 %, 1,493) amongst the specialist food shops.

Table 7. Premises types from which RTE speciality meats were sampled.

| Premises type | Specific premises | No. of meat samples (% of total) | No. of unsatisfactory or unacceptable samples (% of total) |
|---|---|----------------------------------|--|
| Market/market stall (samples =266) | Continental | 132 (5.6) | - |
| | Other | 27 (1.1) | - |
| | Local | 80 (3.4) | 1 (0.04) |
| | Farmers | 27 (1.1) | - |
| Specialist food shop (samples=2,093) | Delicatessen (inc continental grocery stores) | 1493 (63.3) | 18 (0.76) |
| | Butcher's shop | 213 (9.0) | 2 (0.93) |
| | Farm shop | 124 (5.3) | - |
| | Other | 222 (9.4) | 4 (1.80) |
| | Not recorded | 41 (1.7) | - |
| Total samples | | 2,359 | 25 (1.1) |

The RTE speciality meats sampled were extremely diverse. These were categorised into three main categories: continental sausage (69.6%, 1642/2359), cured/fermented meats (24.4%, 575) and dried meats (6.0%, 141) (Table 8). The most commonly sampled variety of continental sausages was chorizo (22.8%, 375), prosciutto/parma were the most common type sampled of cured and fermented meats (32.0%, 184), and biltong (66.0%, 93) in the dried meat category.

Table 8. Summary of the RTE speciality meat categories and the most common varieties within each.

| Meat type | Specific type | No. of samples (% of meat type) | No. of unsatisfactory or unacceptable samples (% of total) |
|---------------------------------|------------------|---------------------------------|--|
| Continental sausage (n=1642) | Other* | 839 (51.1) | 7 (0.3) |
| | Chorizo | 375 (22.8) | 5 (0.2) |
| | Milano salami | 258 (15.7) | 3 (0.1) |
| | Danish Salami | 93 (15.7) | - |
| | Pepperoni | 38 (2.3) | 1 (0.04) |
| | Hungarian salami | 31 (1.9) | - |
| | Bologna | 8 (0.5) | - |
| Cured or fermented meat (n=575) | Other** | 224 (39.0) | 5 (0.2) |
| | Prosciutto/Parma | 184 (32.0) | 3 (0.1) |
| | Pastrami | 78 (13.6) | 1 (0.04) |
| | Serrano | 60 (10.4) | - |
| | Bresaola | 29 (5.0) | - |
| Dried Meat (n=141) | Biltong | 93 (66.0) | - |
| | Other*** | 37 (26.2) | - |
| | Jerky | 11 (7.8) | - |
| Not recorded (n=1) | | 1 (100) | - |
| Total | | 2,359 | (1.1) |

* Other continental sausages primarily included salami varieties such as Napoli, German, Italian and garlic. **Other cured or fermented meat included pancetta, sopocka and other cured ham varieties. *** Other dried meats included droewars. In each of the three main categories, the diversity of other types was so high that the majority of samples were single types.

The 2,359 meat samples originated in 24 different countries, with the majority of meats sampled produced in Italy (24.0%, 566), Poland (15.6%, 368), Spain (14.0%, 330) and the UK (11.6%, 273) (Table 9).

Table 9. Country of origin of RTE speciality meat samples.

| Country of Origin | Total | No. of unsatisfactory or unacceptable samples (%) |
|-----------------------|--------------|---|
| Italy | 566 (24.0) | 9 (0.4) |
| Poland | 368 (15.6) | - |
| Spain | 330 (14.0) | 6 (0.3) |
| UK | 273 (11.6) | 1 (0.04) |
| Germany | 111 (4.7) | 2 (0.08) |
| Denmark | 91 (3.9) | - |
| France | 66 (2.8) | - |
| Lithuania | 37 (1.6) | 3 (0.13) |
| Portugal | 35 (1.5) | 1 (0.04) |
| Hungary | 26 (1.1) | 1 (0.04) |
| Belgium | 20 (0.8) | - |
| Netherlands | 13 (0.3) | - |
| Austria | 8 (0.3) | - |
| South Africa | 7 (0.3) | - |
| Republic of Ireland | 6 (0.3) | - |
| Israel | 3 (0.1) | - |
| New Zealand | 3 (0.1) | - |
| Turkey | 3 (0.1) | - |
| Slovakia | 2 (0.1) | - |
| USA | 2 (0.1) | - |
| Brazil | 1 (0.04) | 1 (0.04) |
| Madagascar | 1 (0.04) | - |
| Old Yugoslavia Border | 1 (0.04) | - |
| Romania | 1 (0.04) | - |
| Not Recorded | 385 (16.3) | 1 (0.04) |
| Total | 2,359 | 25 (1.1) |

Speciality meat storage and hygiene at retail premises

Thirty seven percent (867) of the 2,359 speciality meats sampled were pre-packed, 714 (30.3%) were covered, 700 (29.7%) were open and for the remaining 78 (3.3%), the display and storage details were not recorded. There was no significant association between packaging and the microbiological quality of the samples, even when comparing those which were covered or open with those pre-packaged ($p>0.05$).

The mean remaining days until durability date was reached was significantly higher in meats stored $>8^{\circ}\text{C}$ (88 days) compared to that of samples stored $\leq 8^{\circ}\text{C}$ (64 days) ($p=0.001$, 2 tailed t-test). Some RTE meat products are shelf stable, for example dried meats, which have a sufficiently low water activity (a_w), and are therefore exempt from chill holding requirements. Because of this, the 141 dried meat samples were omitted from the following analysis as a result of their relative temperature independent shelf life.

From the remaining 2,218 continental sausage and cured or fermented meats, storage temperature data was available for 2,109 (95%) of the samples: 1,791 (84.9%) were stored $\leq 8^{\circ}\text{C}$ (mean: 4.5°C , range: $0-8^{\circ}\text{C}$) and 318 (15.1%) were stored $>8^{\circ}\text{C}$ (mean: 11.8°C ,

range: 8.1-25°C). Comparisons were made between the proportions of meat samples stored at each temperature grouping (i.e. $\leq 8^\circ\text{C}$ and $>8^\circ\text{C}$) and their microbiological status (Table 10). The microbiological quality was shown not to be significantly affected by storage temperature for each categories ($p>0.05$).

Hand washing facilities were available and accessible for use in 736 (76.0%) of the 968 retail premises, absent in 87 (9.0%), and for the remaining 145 (15.0%) this information was not recorded. A greater proportion of market premises did not have these facilities (21.1%, 22/104) compared to specialist food shops (7.4%, 63/856) ($p<0.0001$). Meat samples from market premises with no hand washing facilities available were more likely to contain unsatisfactory levels of *E. coli* (0.4%, 1/266) than those that had these facilities (0%, 0/266). In contrast, meat samples collected from specialist food shops that had available hand washing facilities were more likely to contain unsatisfactory levels of *E. coli* (0.9%, 20/2052) than those without these facilities (0.1%, 2/2052).

Table 10. Relationship between the microbiological quality of speciality meats and premises storage temperature*.

| Microbiological quality | $\leq 8^\circ\text{C}$ | $>8^\circ\text{C}$ | Odds Ratio ^a | 95% CI ^b | Significance ^c |
|------------------------------------|------------------------|--------------------|-------------------------|---------------------|---------------------------|
| | n=1,766 (74.9%) | n=318 (13.5%) | | | |
| Satisfactory | 1,696 (96.0) | 306 (96.2) | 0.7 | 0.3,1.3 | 0.16 |
| Acceptable | 48 (2.7) | 9 (2.8) | 0.9 | 0.5,1.9 | 0.65 |
| Unsatisfactory | 14 (0.8) | 2 (0.6) | 1.2 | 0.3,5.5 | 0.56 |
| Unacceptable/Potentially hazardous | 8 (0.5) | 1 (0.3) | 1.4 | 0.2,11.4 | 0.60 |

*Dried meat samples were excluded from calculations.

^a Odds ratio (OR) defined as the ratio of the odds of a sample being of a particular microbiological quality at above or below a storage temperature of 8°C .

^b Confidence interval defined as the estimated range of values which is likely to include an unknown population parameter, the estimated range being calculated from a given set of sample data.

^c Statistical significance at $p<0.05$.

Of the 2,359 samples, 1332 (56.5%) were sliced on request, 306 (13.0%) were sliced off the premises and 531 (22.5%) were un-sliced (e.g. strips). This information was not available for 190 samples (8.0%). Of the 1332 samples sliced on request, 83.2% (1109) were sliced using a slicing machine, 13.4% (179) with a knife and for 3.3% (44) this information was not recorded (Table 11).

Microbiological quality was not significantly different in meats sliced on the premises compared to those sliced off the premises for all quality categories ($p>0.05$) with the exception of meats of unacceptable quality which were more likely to be sliced off the premises (OR 0.1, $p=0.003$).

Table 11. Relationship between the microbiological quality of speciality meats slicing and storage at the premises.

| Microbiological quality | Sliced on premises | Sliced off premises | Odds Ratio ^a | 95% CI ^b | Significance ^c |
|------------------------------------|--------------------|---------------------|-------------------------|---------------------|---------------------------|
| | n=1,332 (56.5%) | n=306 (13.0%) | | | |
| Satisfactory | 1,278 (96.0) | 297 (97.1) | 0.7 | 0.4, 1.5 | 0.23 |
| Acceptable | 42 (3.2) | 4 (1.3) | 2.5 | 0.9, 6.9 | 0.05 |
| Unsatisfactory | 11 (0.8) | 1 (0.3) | 2.5 | 0.3, 19.7 | 0.31 |
| Unacceptable/Potentially hazardous | 1 (0.08) | 4 (1.3) | 0.1 | 0.0, 0.5 | 0.005 |

^a Odds ratio (OR) defined as the ratio of the odds of a sample being of a particular microbiological quality at above or below a storage temperature of 8°C.

^b Confidence interval defined as the estimated range of values which is likely to include an unknown population parameter, the estimated range being calculated from a given set of sample data.

^c Statistical significance at $p < 0.05$.

Discussion

Salmonella* and *Listeria monocytogenes

This study highlighted that 99% of the 2,359 ready to eat (RTE) speciality meats sampled from specialist retailers in the UK were of satisfactory or acceptable microbiological quality. While this is an important finding, the study also showed that 1% of samples were either of unsatisfactory or unacceptable quality. The findings here are comparable to that found in retail fermented meats sampled in the Republic of Ireland in 2004 (Food Safety Authority of Ireland 2004), where 98% of meats were shown to be of satisfactory or acceptable microbiological quality, and 2% found to be of unsatisfactory quality. There was no significant difference between the findings of the Republic of Ireland study and the findings of the current HPA/LACORS study ($p>0.05$).

Ready-to-eat foods contaminated with *Salmonella* spp. are unsafe. They are considered to be injurious to health and/or unfit for human consumption and therefore contravene the food safety requirements (Article 14) of Regulation (EC) No.178/2002 (European Commission, 2002). The *Salmonella* detected in 0.1% of speciality meats included *S. Derby*, *S. Typhimurium* DT 193a and *S. Unnamed* (I 1, 4, 12:i:-). The latter showed similarities with *S. Typhimurium* through phage typing.

S. Derby (isolated from chorizo) has long been associated with pork and is one of the most common serotypes in swine (Valdezate *et al.* 2005). Further, the serotype represents a high proportion of the *Salmonella* subtypes observed in Spanish pig farms (14% from 100 positive herds) (Garcia-Feliz *et al.* 2007). The European Food Safety Authority (EFSA) baseline survey of *Salmonella* in slaughter pigs showed that *S. Derby* and *S. Typhimurium* were isolated from carcasses in 20/25 and 24/25 Member States, respectively (European Food Safety Authority 2008). This *Salmonella* contamination of pre-packed chorizo suggests that the contamination may have occurred either on the pig farms, at slaughter or possibly meat processing, prior to packaging the product. Contamination with *S. Typhimurium* DT 193a was detected in one pre-packed sliced turkey salami sample, suggesting contamination occurred at some earlier stage in production or indeed at the previous premises where it was sliced. These findings indicate that improved food safety and reduction of *Salmonella* at the farm, slaughterhouse or food processing plant is required, through Good Agricultural Practice (GAP), Good Manufacturing Practice (GMP), Good Hygiene Practice (GHP) and overall coherence with all stages of HACCP.

Only one of the six meats contaminated with unsafe levels of *L. monocytogenes* (>100 cfu/g) that exceeded food safety criteria was sliced on the premises it was sampled from. Interestingly, the slicing machine (used for slicing this product) was cleaned *only* at the end of trading as opposed to after each use. This suggests that the organism may have been acquired from another source through cross-contamination. Although the meat was sampled early in the trading day at 10.15am (suggesting that the machine may have not been used much that day) it is known that *L. monocytogenes* cells may adhere to stainless steel therefore cross-contamination cannot be ruled out. The speciality meat samples of unacceptable quality were significantly associated with being sliced off the premises, implying that the source of contamination was indeed elsewhere. Research has suggested that the increased handling and/or cutting of RTE meats prior to packaging may increase the risk of *L. monocytogenes* contamination (Angelidis and Koutsoumanis 2006). In another study, microbiological investigation of a RTE meat processing plant as a result of *L. monocytogenes* detection in a range of RTE meats found that the risk of *L. monocytogenes* contamination was reduced with improved sanitary practice within the plant (Gibbons *et al.*

2006). Since 2006 in the EU, processing areas and equipment used in the manufacture of ready-to-eat foods must be monitored for *L. monocytogenes* (Regulation (EC) No 2073/2005) (EC 2005).

The UK Food Standards Agency was informed of the unacceptable samples during the current study and the affected batches were recalled (Food Standards Agency (FSA) 2008b; Food Standards Agency (FSA) 2008c; Food Standards Agency (FSA) 2008d; Food Standards Agency (FSA) 2008f). Follow up investigations by local authorities of the chorizo sample contaminated with *Salmonella* Unnamed (I 1,4,12:i:-) revealed a further batch to be contaminated (Food Standards Agency (FSA) 2008e). The chorizo contaminated with *Salmonella* Derby was also further investigated to reveal the presence of *Salmonella* Unnamed (I 1,4,5,12:i:-). Similarly, further investigation and product sampling by local authorities at the UK importer level was carried out for the ears and tongue roll contaminated with high levels of *L. monocytogenes* (Food Standards Agency (FSA) 2008d). In total unacceptable levels of this pathogen ($>10^2$ cfu/g, ranging up to 2.8×10^6 cfu/g) were observed in nearly all investigative samples (94.4 %, 17/18). Such findings highlight the value of the current study in identifying products which are potentially hazardous to public health and ensure that such contaminated products will be removed from the market.

Shelf life

The remaining time left before durability date (e.g. use by date) was reached was on average significantly higher for dried meat products than continental sausage ($p=0.0004$) or cured/fermented meat products ($p=0.0006$). This was not surprising, considering the microbiological stability of these types of meat. Dried meats are typically low in water content (a_w approximately ≤ 0.87) and, when prepared, are subjected to thermal lethality followed by prolonged drying. Previous work has shown that experimental inoculation of *L. monocytogenes* and *S. aureus* on to jerky and related products did not allow growth of the organisms, even at 21°C (Ingham *et al.* 2006). Similarly in the current study, *L. monocytogenes* was not detected in any dried meat and *S. aureus* was not detected at levels greater than 20 cfu/g (maximum resolution of the enumeration method).

The mean remaining time left before durability date was reached was significantly higher for meats stored $>8^\circ\text{C}$ (88 days) compared to that of samples stored $\leq 8^\circ\text{C}$ (64 days), despite excluding dried meats owing to their temperature independent stability. The storing of some RTE speciality meats, such as continental sausages and cured or fermented meats, should be below 8°C (food hygiene regulations) as the chilled temperature requirements help minimise the risk of bacterial growth as certain bacteria are either unable to grow below this temperature or grow at such a slow rate that they may not pose a risk.

The time remaining until the durability date was reached for meats contaminated with unacceptable levels of *L. monocytogenes* ranged from eight to 143 days. While these speciality meats were all stored below 8°C , *L. monocytogenes* levels were already at concentrations that pose a serious threat to the consumer. *L. monocytogenes* levels below 10^2 cfu/g may be equally detrimental if there is a long enough remaining shelf life and the food is able to sustain the growth of the pathogen. This problem could be exacerbated by the inconsistency in which consumers may refrigerate meat products, with storage temperatures often being too high to prevent *L. monocytogenes* growth (Kennedy *et al.* 2005).

The *L. monocytogenes* serogroups most often causing human infection in the UK are 4b and 1/2a, with the subtype 4b AFLP I being most common in England and Wales (Gillespie and McLauchlin 2007; McLauchlin J 1997). The predominant serogroup of *L. monocytogenes* recovered in this study from speciality meats was serotype 1/2c, with AFLP

subtype VII most common. The subtype 1/2c VII was not overrepresented in any particular speciality meat. This is the fourth most common type observed in food isolates in the UK (behind types 1/2a IX, 4b I and 1/2a VII, accounting for 10% of isolates from 2004-March 2009, and is primarily associated with meats including ham, pork and beef (HPA, unpublished data).

Hygiene

The presence of *E. coli* generally indicates faecal contamination and may be used as general hygiene indicators; therefore their presence in heat treated foods, including some speciality meats, suggests post-processing contamination. The presence of *E. coli* generally indicates faecal contamination or poor cleaning practice. Unsatisfactory quality was identified in 1.0% of speciality meat samples as a result of this organism present at levels over 100 cfu/g. Hand washing facilities were not accessible or used in 21.1% of market premises compared to 7.4% for specialist food shops visited to sample speciality meats. However, meat samples collected from specialist food shops that had available hand washing facilities were more likely to contain unsatisfactory levels of *E. coli* suggesting that either personal hygiene is not being maintained, or there is potentially a breakdown in the food safety management system.

The maintenance of a food safety management system based on HACCP principles (as required by Regulation (EC) No 852/2004) in food retail is essential, particularly when, as in this study, 57% of meats were sliced upon request. The increased potential for transfer of faecal bacteria and cross-contamination to meats is multiplied through handling, thus such good hygiene practice must be ensured.

Conclusions

Overall, there is good control in the manufacture and retail of speciality meats in the UK as the vast majority (99%) of samples examined were of satisfactory/acceptable microbiological quality. The presence of pathogens in pre-packed RTE meats suggested that for some meats, contamination occurred either during processing or as a result of post processing cross-contamination. Efforts must be made to ensure that speciality meats do not become contaminated before final packaging. Durability dates must accurately reflect the shelf life of the product so that contamination with *L. monocytogenes* does not result in the growth of this pathogen to unsafe levels, more than 100 cfu/g. Where the product is sold through other retail premises, the performance of the proposed distribution chain, including refrigeration storage temperatures, should be taken into account when calculating the shelf life of the product.

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Annex 1: Participating food liaison groups and laboratories.

Table 1. Participating food liaison groups and number of samples.

| Food Liaison Group | Number of samples |
|--|-------------------|
| Berkshire | 48 |
| Buckinghamshire | 28 |
| Cambridgeshire | 40 |
| Cheshire | 75 |
| Cornwall | 62 |
| Cumbria | 36 |
| Derbyshire | 5 |
| Devon | 51 |
| Dorset | 29 |
| Durham | 1 |
| East Sussex | 99 |
| Essex | 98 |
| Gloucestershire | 51 |
| Greater Manchester | 140 |
| Hampshire & Isle of Wight | 105 |
| Hereford & Worcester | 35 |
| Hertfordshire & Bedfordshire | 17 |
| Humberside/North Lincoln | 17 |
| Kent | 51 |
| Lancashire | 118 |
| Leicestershire | 45 |
| LFCG ¹ NE Sector | 12 |
| LFCG NW Sector | 57 |
| LFCG SE Sector | 2 |
| LFCG SW Sector | 33 |
| Lincolnshire | 54 |
| Merseyside | 21 |
| Norfolk | 41 |
| North Wales | 10 |
| North Yorkshire | 26 |
| Northamptonshire | 67 |
| Northern Ireland Food Group ² | 41 |
| Northumberland | 24 |
| Nottinghamshire | 51 |
| Oxfordshire | 97 |
| SFELG ³ | 44 |
| Somerset | 39 |
| South East Wales | 39 |
| South West Wales | 1 |
| South/West Yorkshire | 56 |
| Staffordshire | 22 |
| Suffolk | 58 |
| Surrey | 149 |
| Tees Valley | 42 |
| Tyne & Wear | 30 |
| Warwickshire | 29 |
| West Midlands | 50 |
| West of England | 53 |
| West Sussex | 45 |
| Wiltshire | 15 |
| Total | 2,359 |

¹ LFCG, London food coordinating group.

² Northern Ireland Food Group consists of Northern Ireland and Northern Ireland Southern.

³ SFELG, Scottish Food Enforcement Liaison Group consisting of North Scotland, West of Scotland and Lothian and Scottish Borders

Table 2a. Participating HPA and HPA Collaborating Laboratories and number of samples.

| HPA Region | HPA/HPA collaborating laboratory | Number of samples |
|---|----------------------------------|-------------------|
| East | Chelmsford | 157 |
| | Norwich | 80 |
| East Midlands | Leicester | 45 |
| | Lincoln | 106 |
| London | London ¹ | 149 |
| North East and Yorkshire and Humberside | Newcastle | 103 |
| | Leeds | 74 |
| | Sheffield | 23 |
| North West | Carlisle | 36 |
| | Chester | 92 |
| | Preston | 272 |
| South East | Ashford | 73 |
| | Haywards Heath | 267 |
| | WEMS ² | 283 |
| South West | Bristol | 126 |
| | Exeter | 56 |
| | Plymouth | 18 |
| | Truro | 72 |
| West Midlands | Birmingham | 120 |
| | Coventry | 42 |
| | Hereford | 23 |
| | Stoke | 18 |
| Total | | 2,235 |

¹ London Food, Water and Environmental Microbiology Services Laboratory

² Wessex Environmental Microbiology Services

Table 2b. Other participating Official Food Control Laboratories in Wales, Scotland, Northern Ireland & England and number of samples examined.

| Country | Laboratory | Number of samples |
|------------------|--|-------------------|
| Northern Ireland | Belfast City Hospital | 41 |
| Scotland | Aberdeen City Council Public Analysts | 10 |
| | Aberdeen Royal Infirmary (PHL) | 1 |
| | Edinburgh Analytical and Scientific Services | 11 |
| | Glasgow Scientific Services | 22 |
| Wales | NPHS Wales-Cardiff | 39 |
| Total | | 124 |

Annex 2. Detailed list of subtypes of *L. monocytogenes* isolated from RTE speciality meats.

| Sero/AFLP | cfu/g | Microbiological quality* | Meat type | Specific type | Origin |
|-----------|---------------------|------------------------------------|-------------------------|----------------------|--------------|
| 1/2a IX | <10 | Acceptable | Continental sausage | Chorizo | Spain |
| 1/2a III | <10 | Satisfactory | Continental sausage | Chorizo | Spain |
| 1/2a IX | <10 | Acceptable | Continental sausage | Chorizo | Denmark |
| 1/2a III | <10 | Satisfactory | Continental sausage | Lietuviska | Lithuania |
| 1/2a III | <10 | Satisfactory | Cured or fermented meat | Cured Pork | France |
| 1/2a III | <10 | Acceptable | Continental sausage | Homemade Salami | UK |
| 1/2a III | <10 | Acceptable | Continental sausage | Chorizo | Not Known |
| 1/2a III | <10 | Satisfactory | Continental sausage | Polish Sausage | Not Known |
| 1/2a III | <10 | Satisfactory | Continental sausage | Chorizo | South Africa |
| 1/2a VIII | 440 | Unacceptable/Potentially hazardous | Cured or fermented meat | Ears & Tongue Roll | Lithuania |
| 1/2a VIII | 1.5x10 ⁶ | Unacceptable/Potentially hazardous | Cured or fermented meat | Ears & Tongue Roll | Lithuania |
| 1/2a IX | <10 | Satisfactory | Continental sausage | Pepperoni | Italy |
| 1/2a IX | <10 | Satisfactory | Continental sausage | German salami | Germany |
| 1/2a IX | 3.5x10 ⁴ | Unacceptable/Potentially hazardous | Cured or fermented meat | Bacon Extra | Portugal |
| 1/2a IX | <10 | Satisfactory | Continental sausage | Danish salami | Not Known |
| 1/2a IX | <10 | Acceptable | Continental sausage | Milano salami | Italy |
| 1/2a IX | <10 | Satisfactory | Cured or fermented meat | Pastrami | Not Known |
| 1/2a IX | <10 | Satisfactory | Cured or fermented meat | Pastrami | Netherlands |
| 1/2a IX | <10 | Satisfactory | Continental sausage | Metka Cebulowa | Poland |
| 1/2a IX | <10 | Satisfactory | Cured or fermented meat | Pastrami | Netherlands |
| 1/2a XII | <10 | Satisfactory | Continental sausage | French Salami | France |
| 1/2a XII | <10 | Satisfactory | Continental sausage | Chorizo | Not Known |
| 1/2b IV | <10 | Satisfactory | Cured or fermented meat | Prosciutto/Parma | Italy |
| 1/2b II | 3.6x10 ³ | Unacceptable/Potentially hazardous | Cured or fermented meat | Ears & Tongue Roll | Lithuania |
| 1/2b II | <10 | Satisfactory | Continental sausage | Milano salami | Italy |
| 1/2b II | <10 | Satisfactory | Continental sausage | Zemaitiska | Lithuania |
| 1/2b II | 1.1x10 ³ | Unacceptable/Potentially hazardous | Continental sausage | Napoli Salami | Italy |
| 1/2b II | 60 | Acceptable | Continental sausage | Milano salami | Italy |
| 1/2b II | <10 | Satisfactory | Continental sausage | Chorizo | Not Known |
| 1/2b II | <10 | Satisfactory | Continental sausage | Chorizo | Spain |
| 1/2b II | <10 | Satisfactory | Continental sausage | Snack Sausage | UK |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Mettwurst | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | German Salami | Germany |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Napoli Salami | UK |
| 1/2c VII | <10 | Acceptable | Continental sausage | Schiacciata Piccante | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Salami Toscano | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Chorizo | Spain |
| 1/2c IX | <10 | Satisfactory | Continental sausage | French Driyel | France |
| 1/2c IX | <10 | Satisfactory | Cured or fermented meat | Pancetta | UK |
| 1/2c VII | <10 | Satisfactory | Cured or fermented meat | Black Forest Ham | Germany |
| 1/2c VII | <10 | Satisfactory | Cured or fermented meat | Spek | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Saucisson Porc | France |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Hungarian salami | Hungary |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Italian Salami | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Comte French salami | France |
| 1/2c VII | <10 | Satisfactory | Continental sausage | French Salami | France |
| 1/2c VII | <10 | Satisfactory | Cured or fermented meat | Prosciutto/Parma | Italy |
| 1/2c VII | 2.2x10 ² | Unacceptable/Potentially hazardous | Continental sausage | Hungarian Sausage | Hungary |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Chorizo | Spain |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Chorizo | UK |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Milano salami | Italy |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Napoli Salami | Italy |
| 1/2c VII | <10 | Satisfactory | Cured or fermented meat | Kielbasa Domowa | Poland |
| 1/2c VII | <10 | Satisfactory | Continental sausage | Cured Snack Sausage | UK |

* Microbiological quality of RTE speciality meats may be satisfactory or acceptable depending on other bacterial contamination in addition to *L. monocytogenes*.

Annex 3. LACORS/HPA co-ordinated food liaison group study questionnaire.



LABORATORY NAME..... Laboratory Sample Number.....
Annex 3 for Study 33 LACORS/HPA CO-ORDINATED FOOD LIASION GROUP STUDY: QUESTIONNAIRE

Microbiological Study on Speciality Meats from Markets & Specialist Food Shops with a focus on *Salmonella* spp. and *Listeria monocytogenes*: 1 Apr 08 – 31 Mar 09

All information must be correctly and clearly entered on the form using black ink to facilitate clear photocopying

1. Local Authority..... 2. Food Liaison group
3. Samplers Name..... & contact number: 4. Sample collected at..... (time) on (date)/...../.....
5. LA Premises Ref. No. (where available)..... 6. LA Sample Ref. No.....

Premises details:

7. Name of premises.....
8. Trading address of premises Postcode.....
 Registered address (if different from above)..... Postcode.....
9. Type of Premises [NOTE *Supermarket/Multiple Retailer delicatessen/meat counters should not be included*]:

| | | | | | |
|-----------------------|-------------------------------------|---|----------------------------------|---|---|
| Market / Market Stall | <input type="checkbox"/> & Specify: | Continental <input type="checkbox"/> | Farmers <input type="checkbox"/> | Local <input type="checkbox"/> | Other <input type="checkbox"/> (Specify)..... |
| Specialist Food Shop | <input type="checkbox"/> & Specify: | Delicatessen (inc. continental grocery stores) <input type="checkbox"/> | | Butcher's shop <input type="checkbox"/> | Other <input type="checkbox"/> (Specify)..... |
| | | Farm shop <input type="checkbox"/> | | | |

10. On the day of sampling were hand washing facilities available & accessible for use? YES NO

Speciality Meat Sample Details:

11. Type collected: [Where 'Other' specify below]

| | | | | | |
|-------------------------|-------------------------------------|---|--|---|--------------------------------------|
| Dried meat | <input type="checkbox"/> & Specify: | Jerky <input type="checkbox"/> | Biltong <input type="checkbox"/> | Other <input type="checkbox"/> | |
| Continental sausage | <input type="checkbox"/> & Specify: | Pepperoni <input type="checkbox"/> | Chorizo <input type="checkbox"/> | Mettwurst <input type="checkbox"/> | Bologna <input type="checkbox"/> |
| | | Hungarian salami <input type="checkbox"/> | Danish salami <input type="checkbox"/> | Milano salami <input type="checkbox"/> | Other <input type="checkbox"/> |
| Cured or fermented meat | <input type="checkbox"/> & Specify: | Ardennes <input type="checkbox"/> | Serrano <input type="checkbox"/> | Green york ham <input type="checkbox"/> | Westphalian <input type="checkbox"/> |
| | | Prosciutto/Parma <input type="checkbox"/> | Pastrami <input type="checkbox"/> | Bresaola <input type="checkbox"/> | Other <input type="checkbox"/> |

12. At the time of sampling was the product displayed / stored: Open Covered Packed
13. If the sample is stored/displayed refrigerated, what was the temperature (Note *some products are 'shelf-stable'*): Equal/below 8°C & Specify temperature.....°C
 or above 8°C & Specify temperature.....°C
14. Is the sample: Un-sliced (e.g strips) Sliced ON the premises Pre-sliced OFF the premises
If sliced on the premises go to Q 15 & 16, If not go to Q17
15. If sliced on the premises, was the meat sliced using a: Knife Meat slicing machine
16. How often is the slicer/knife cleaned? As required during the day At the end of trading ONLY

Product Details:

17. Specify (where available) Product Name exactly as it appears on the label/display card:.....
18. Brand/ Producer (specify):..... Not known
19. Product Date (specify): Use by date/...../..... Best before date/...../..... Not Known
20. Weight (specify): *Sample must be a minimum of 100 grams*
21. What is the country of origin? Not known
22. Is there an EC approval number? YES NO ; If YES please specify code.....
23. Is there a batch code? YES NO ; If YES please specify code.....

COPY TO: Laboratories to retain a copy of the questionnaire for the purposes of validating data within the Excel Workbook Page 1 of 2



Laboratory details:

Sample(s) received in laboratory..... (time) on (date)/...../.....
Sample(s) received by.....
Sample(s) received from.....
Temperature on receipt.....°C
Within the cool box is a temperature monitoring device used e.g. data logger : YES NO
Sample(s) examined..... (time) on (date)/...../.....

RESULTS

Recording results

Please record the results of count/g tests as ACTUAL NUMBERS in the appropriate box within the table. Only place ticks in the column headed (<20), i.e. the limit of detection for that test, and columns headed ND (Not Detected) and Detected.

L. monocytogenes at $\geq 10^2$ cfu/g exceeds food safety criteria for ready-to-eat foods placed on the market during their shelf-life and is thus deemed to be legally unsatisfactory (Regulation (EC) No. 2073/2005, as amended).

Salmonella spp. or *S. aureus* should not be present at unacceptable/potentially hazardous levels in ready-to-eat food and thereby are covered by Regulation (EC) No. 178/2002.

Laboratory Sample No.....

| | ND | Detected | <10/20 | 10/20- <10 ² | 10 ² -<10 ³ | 10 ³ -<10 ⁴ | 10 ⁴ -<10 ⁶ | 10 ⁶ -<10 ⁸ | 10 ⁸ -<10 ⁷ | $\geq 10^7$ |
|--|----|----------|--------|----------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-------------|
| <i>Escherichia coli</i> /g | | | | | | | | | | |
| <i>Staphylococcus aureus</i> /g | | | | | | | | | | |
| <i>Listeria</i> spp. / 25g or g | | | | | | | | | | |
| <i>Listeria monocytogenes</i> / 25g or g | | | | | | | | | | |
| <i>Salmonella</i> spp. 25/g | | | | | | | | | | |

Microbiological Quality: Satisfactory Acceptable Unsatisfactory Unacceptable/Potentially hazardous

Date *Salmonella* isolates sent to the Laboratory of Enteric Pathogens, HPA Centre for Infections or in Scotland to the Scottish Reference Laboratory (Stobhill Hospital Glasgow)

Date *L. monocytogenes* (All) and *S. aureus* isolates ($\geq 10^4$ cfu/g) sent to the Food Safety Microbiology Laboratory (FSML), HPA Centre for Infections.....

MICROBIOLOGISTS COMMENTS.....

Signature Date reported

WHERE POSSIBLE THE LABORATORY SHOULD TAKE A DIGITAL PHOTO OR MAKE AND RETAIN A PHOTOCOPY OF THE PRODUCT LABEL FOR FUTURE REFERENCE OR RETAIN THE REMAINING PRODUCT UNTIL THE END OF THE STUDY

Methods as defined in LACORS/HPA Speciality Meats (Study 33); Annex 4

COPY TO: Laboratories to retain a copy of the questionnaire for the purposes of validating data within the Excel Workbook Page 2 of 2